

FOR IMMEDIATE RELEASE

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Flux-Cored Welding Wire Offers Excellent Weldability, Impact Toughness

- Low spatter levels and great arc stability
- For petro-chemical, mining and earth moving equipment
- More economical than stick electrodes



TROY, Ohio. June 5, 2008—
For applications demanding high impact toughness combined with superb arc stability and low spatter levels, Hobart Brothers offers its Tri-Mark[®] TM-811N1 gas-shielded flux-cored wire.

Designed for mining, earth moving equipment, petro-chemical and other applications where low-temperature impact values and low nickel levels are imperative, the TM-811N1 wire is more economical than stick electrodes and can be used as an alternative to an E8018-C3 stick electrode for improved productivity.

The TM-811N1 welding wire features fast-freezing, easily removed slag for reduced clean up time and increased operator efficiency.

Classified under AWS code E81T1-Ni1CJ H8 and E81T1-Ni1 MJ H8, the TM-811-N1 flux-cored wire can weld in all positions with either 100 percent CO₂ or a 75 percent Argon and 25 percent CO₂ mixture. The wire is available in three sizes (.045-, .052- and 1/16-in.) and offers impact values of up to 121 ft. lbs. at –40 degrees F.

Hobart Brothers is dedicated to the highest level of Performance Welding™. For product spec sheets or to learn more about Hobart Brothers and Tri-Mark brand products, visit Hobartbrothers.com, call 1-800-424-1543, fax 1-800-541-6607, or write Hobart Brothers Company, 101 Trade Square East, Troy, OH 45373.

Hobart Brothers Company of Troy, Ohio, is a leading manufacturer of welding filler metals marketed under the brand names Hobart, Tri-Mark, McKay and Corex. Hobart Brothers Company is a wholly owned subsidiary of Illinois Tool Works, Inc., Glenview, Ill., a diversified multinational manufacturer of highly engineered components, assemblies and systems.

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